

Primary Clutch Pressure Chart								
Gear		Station A	Station B	Station C	Station E	Station F	Station G	Station H
N1	Min			45				
	Measured			49 PASS				
	Max			55				
N2	Min			45				
	Measured			49 PASS				
	Max			55				
R1	Min			45			55	
	Measured			49 PASS			58 PASS	
	Max			55			65	
F1	Min		35			55		
	Measured		42 PASS			59 PASS		
	Max		45			65		
F2	Min			45		55		
	Measured			49 PASS		59 PASS		
	Max			55		65		
F3	Min					55		75
	Measured					59 PASS		77 PASS
	Max					65		85
F4	Min			45	45			
	Measured			49 PASS	52 PASS			
	Max			55	55			
F5	Min				45			75
	Measured				52 PASS			77 PASS
	Max				55			85
F6	Min	70		45				
	Measured	74 PASS		49 PASS				
	Max	80		55				
F7	Min	70						75
	Measured	73 PASS						77 PASS
	Max	80						85

Final Clutch Pressure Chart (Low Idle)								
Gear		Station A	Station B	Station C	Station E	Station F	Station G	Station H
N1	Min			375				
	Measured			421 PASS				
	Max			425				
N2	Min			375				
	Measured			420 PASS				
	Max			425				
R1	Min			375			376	
	Measured			420 PASS			400 PASS	
	Max			425			426	
F1	Min		328			358		
	Measured		337 PASS			358 PASS		
	Max		378			408		
F2	Min			375		358		
	Measured			421 PASS		358 PASS		
	Max			425		408		
F3	Min					358		250
	Measured					359 PASS		265 PASS
	Max					408		300
F4	Min			375	338			
	Measured			421 PASS	347 PASS			
	Max			425	388			
F5	Min				338			250
	Measured				346 PASS			265 PASS
	Max				388			300
F6	Min	192		375				
	Measured	208 PASS		419 PASS				
	Max	242		425				
F7	Min	192						250
	Measured	207 PASS						265 PASS
	Max	242						300

Final Clutch Pressure Chart (High Idle)								
Gear		Station A	Station B	Station C	Station E	Station F	Station G	Station H
N1	Min			415				
	Measured			437 PASS				
	Max			452				
N2	Min			415				
	Measured			437 PASS				
	Max			452				
R1	Min			415			385	
	Measured			436 PASS			402 PASS	
	Max			452			422	
F1	Min		328			358		
	Measured		336 PASS			359 PASS		
	Max		365			395		
F2	Min			415		358		
	Measured			437 PASS		359 PASS		
	Max			452		395		
F3	Min					358		250
	Measured					358 PASS		265 PASS
	Max					395		287
F4	Min			415	338			
	Measured			437 PASS	346 PASS			
	Max			452	375			
F5	Min				338			250
	Measured				346 PASS			265 PASS
	Max				375			287
F6	Min	192		415				
	Measured	207 PASS		436 PASS				
	Max	229		452				
F7	Min	192						250
	Measured	207 PASS						265 PASS
	Max	229						287